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FILE 'CA' ENTERED AT 09:29:19 ON 06 FEB 2003

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|----|--------|---|--|
| L1 | 13438 | S | HYDROXYAPATITE |
| L2 | 9750 | S | HYDROXYLAPATITE |
| L3 | 21300 | S | L1 OR L2 |
| L4 | 190451 | S | FOAM OR FOAMING OR (HYDROGEN PEROXIDE) |
| L5 | 198 | S | L4 AND L3 |
| L6 | 13 | S | SCINTER? |
| L7 | 187599 | S | SINTER? |
| L8 | 35 | S | L7 AND L5 |

L8 ANSWER 29 OF 35 CA COPYRIGHT 2003 ACS
 AN 115:239819 CA
 TI Ceramic bone-prosthetics for surgical and dental use
 IN Hakamazuka, Koji; Irie, Hiroyuki
 PA Olympus Optical Co., Ltd., Japan
 SO Jpn. Kokai Tokkyo Koho, 5 pp.
 CODEN: JKXXAF
 DT Patent
 LA Japanese
 FAN.CNT 1

| | PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------|----------------|------|----------|-----------------|----------|
| PI | JP 03178652 | A2 | 19910802 | JP 1989-318230 | 19891207 |
| | JP 2951342 | B2 | 19990920 | | |
| PRAI | JP 1989-318230 | | 19891207 | | |

AB The title bone-prosthetics consist of a porous layer having 40-80% porosity and a dense layer having <50% porosity. The porous layer is made of calcium phosphate compd., **hydroxyapatite**-contg. tricalcium phosphate; and/or Ca- and P-contg. glass prepd. by the wet-type pulverization-mixing method and having a Ca/P ratio of 1.40-1.70. The dense layer is made of e.g. calcium phosphate compd. prepd. by the wet-type pulverization-mixing method and having a Ca/P ratio of 1.4-1.7. Thus, .beta.-tricalcium phosphate (.beta.-TCP) powder and a glass powder contg. Na₂O, CaO, P₂O₅ and Al₂O₃ (10:40:45:5 mol%) at a mol. ratio of 40:60 were mixed, and 30 g of the mixt. was blended with water, **foaming** agent, and **foam** stabilizer (16:4:17 mL) to give compn. A for the porous layer. Sep., .beta.-TCP powder (30 g) was mixed with water 10, **foaming** agent 2 and **foam** stabilizer 17 mL to give compn. B for the dense layer. Compn. A and compn. B were sep. poured into a container to form a 2-layer structure, which was dried at 30-40.degree. for 1 day and **sintered** at 1100.degree. for 15 h to give a bone implant. The prepn. was biocompatible.

L8 ANSWER 22 OF 35 CA COPYRIGHT 2003 ACS
 AN 132:14830 CA
 TI Manufacture of macroporous calcium **hydroxyapatite** bioceramics
 AU Engin, N. Ozgur; Tas, A. Cunezt
 CS Department of Metallurgical and Materials Engineering, Middle East
 Technical University, Ankara, 06531, Turk.
 SO Journal of the European Ceramic Society (1999), 19(13-14), 2569-2572
 CODEN: JECSER; ISSN: 0955-2219
 PB Elsevier Science Ltd.
 DT Journal
 LA English
 AB Trabecular bones of almost all vertebrate organisms basically consist of
 macroporous (55-70% interconnected porosity) bone mineral, i.e. calcium
hydroxyapatite (HA: $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$). The macroporosity obsd. in
 the trabecular bones then allows the ingrowth of the soft tissues and org.
 cells into the bone matrix. Sub-micron, chem. uniform, and high
 phase-purity HA powders produced in our lab. were mixed, under vigorous
 ultrasonification, with Me cellulose of appropriate amts. in the form of
 an aq. slurry of proper viscosity and thickness. The ceramic cakes
 produced in this way were then slowly dried in an oven in the temp. range
 of 50-90.degree.C. Dried cakes of porous HA were phys. cut into various
 prismatic shapes. These parts were then slowly heated in an air atm. to
 the optimum **sintering** temp. of 1250.degree.C. The HA bioceramic
 parts obtained by this novel "**foaming** technique" were found to
 have tractable and controllable interconnected porosity in the range of
 60-90%, with typical pore sizes in the range 100-250 .mu.m. Sample
 characterization was mainly achieved by SEM studies and three-point
 bending tests.
 RE.CNT 24 THERE ARE 24 CITED REFERENCES AVAILABLE FOR THIS RECORD
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 17 OF 35 CA COPYRIGHT 2003 ACS
AN 132:352685 CA
TI Investigation into manufacture of porous **hydroxyapatite** via
three different routes and effects of porosifiers
AU Yang, H. Y.; Wang, M.
CS School of Mechanical and Production Engineering, Nanyang Technological
University, Singapore, 639798, Singapore
SO Bioceramics, Proceedings of the International Symposium on Ceramics in
Medicine (1999), 12, 349-352
CODEN: BPCMFY
PB World Scientific Publishing Co. Pte. Ltd.
DT Journal
LA English
AB Three routes, namely, uniaxial pressing, slip casting and H2O2
foaming, were used to fabricate porous **hydroxyapatite**
(HA). Processing parameters in each route were studied, pore
characteristics in **sintered** bodies assessed, and mech.
properties of porous HA evaluated. SEM, gas pycnometry and mercury
intrusion porosimetry were used to assess pore characteristics in terms of
porosity, pore size and pore shape. Mech. properties of porous HA were
evaluated using a biaxial testing fixture. The 23 factorial design method
was used to det. the influence of pore characteristics on mech.
properties. Pore characteristics were dependent on the manufg. route,
processing parameters, porosifier and the amt. of porosifier. In the
uniaxial pressing and slip casting routes, porosity, pore size and pore
shape could be controlled using different porosifiers. Porosifiers were
able to pass their geometrical characteristics to the pores they formed.
Although H2O2 **foaming** was the simplest route and large pores
could be formed through this route, pore characteristics were not easily
controllable. Porosity, pore size and pore shape all had effects on mech.
properties of **sintered** products. The interaction of pore size
and pore shape affected mech. properties in that it caused mech.
properties to vary differently according to pore shape (or pore size) when
pore size (or pore shape) was at different levels.
RE.CNT 11 THERE ARE 11 CITED REFERENCES AVAILABLE FOR THIS RECORD
ALL CITATIONS AVAILABLE IN THE RE FORMAT

L8 ANSWER 16 OF 35 CA COPYRIGHT 2003 ACS
 AN 132:352717 CA
 TI Porous **hydroxyapatite** prepared by gel casting of **foams**
 for biomedical applications
 AU Sepulveda, P.; Pandolfelli, V. C.; Rogero, S. O.; Higa, O. Z.; Bressiani,
 J. C.
 CS Departamento de Engenharia de Materiais Universidade Federal de S. Carlos,
 S. Carlos, 13565-905, Brazil
 SO Ceramica (Sao Paulo) (1999), 45(296), 198-202
 CODEN: CMCAAG; ISSN: 0366-6913
 PB Associacao Brasileira de Ceramica
 DT Journal
 LA English
 AB A novel technique has been applied to manuf. porous **hydroxyapatite**
 for implant applications. The process involved generation of **foam**
 from an aq. suspension of the powder followed by in situ polymn. of org.
 monomers, which had been previously added to the compns. This method
 produces strong gelled and complex-shaped bodies with up to 90% porosity
 that can withstand machining in the green state. The org. additives are
 eliminated at temps. above 300.degree.C and **sintering** is carried
 out for consolidation of the ceramic matrix. An optimized mech. strength
 results from a highly densified matrix combined with spherical
 interconnected cells of diam. ranging from 20 to 1000 .mu.m and channels
 of 10-100 .mu.m, depending on the specimen d. Cytotoxicity test was
 conducted with **sintered** HA exts. in contact with mammalian
 cells, based on a quant. method of colonies formation suppression. The in
 vitro test revealed that the original purity of the biomedical-grade
hydroxyapatite powder was neither affected through processing nor
 by the employed reagents.
 RE.CNT 14 THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS RECORD
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

8 ANSWER 5 OF 35 CA COPYRIGHT 2003 ACS
 AN 136:315062 CA
 TI Porous ceramic body for in vivo and in vitro use
 IN Imura, Kohichi; Umezawa, Takashi; Ichikawa, Akihiro; Chaki, Katsuhiko
 PA Toshiba Ceramics Co., Ltd., Japan
 SO Eur. Pat. Appl., 26 pp.
 CODEN: EPXXDW

DT Patent
 LA English

FAN.CNT 1

| | PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------|--|------|----------|-----------------|----------|
| PI | EP 1197233 | A1 | 20020417 | EP 2001-123383 | 20011011 |
| | R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO | | | | |
| PRAI | JP 2000-312934 | A | 20001013 | | |
| | JP 2001-33147 | A | 20010209 | | |
| | JP 2001-151934 | A | 20010522 | | |
| AB | <p>A porous ceramics body for in vivo or in vitro use in which a no. of pores are closely distributed in 3-dimensional directions, adjoining pores being partitioned by wall portions with resp. communication ports to bring the adjoining pores into communication with each other such that a series of connected spherical pores are formed within. The porous ceramic body is made of a sintered calcium phosphate body, characterized in that, within the sintered calcium phosphate body, pores each having a diam. of $\geq 5 \mu\text{m}$ (μm) account for $\geq 80\%$ of all the pores in terms of vol., whereas pores having a diam. of $< 5 \mu\text{m}$ account for $< 20\%$ of all the pores in terms of vol. as subjected to a mercury porosimeter measurement. A slurry was prep'd. by adding 10.5 parts polyethyleneimine to 100 parts hydroxylapatite (mean diam of $0.3 \mu\text{m}$) and 70 parts water. Next, 0.3 parts a foaming agent (PEG lauryl ether) was added to the above slurry. Finally, 3.5 parts crosslinker was added to fix the foam structure before the foamed slurry was poured into a mold to be dried, and then sintered at 1200°C to give a specimen of sintered hydroxylapatite ceramic body.</p> | | | | |

RE.CNT 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD
 ALL CITATIONS AVAILABLE IN THE RE FORMAT